

SAFETY DATA SHEET

1. Identification

| Product identifier | ARMORKAST 80AL C ADTECH |
|----------------------------------|--|
| Other means of identification | |
| Brand Code | 0467, 001i |
| Recommended use | For Industrial or Professional Use Only |
| Recommended restrictions | Avoid dry cutting, blasting, or dust generation. |
| Manufacturer/Importer/Supplier/I | Distributor information |
| Manufacturer | |
| Company name | HarbisonWalker International |
| Address | 1305 Cherrington Parkway, Suite 100 |
| | Moon Township, Pennsylvania 15108 US |
| Telephone | General Phone: 412-375-6600 |
| Website | www.thinkHWI.com |
| Emergency phone number | Not available. |

2. Hazard(s) identification

| Physical hazards | Not classified. |
|-----------------------|-----------------|
| Health hazards | Carcinogenicity |
| Environmental hazards | Not classified. |
| OSHA defined hazards | Not classified. |
| | |

Label elements



Signal word Danger Hazard statement May cause cancer. **Precautionary statement** Obtain special instructions before use. Do not handle until all safety precautions have been read Prevention and understood. Wear protective gloves/protective clothing/eye protection/face protection. Response Wash hands after handling. Store away from incompatible materials. Storage Disposal Dispose of contents/container in accordance with local/regional/national/international regulations. Hazard(s) not otherwise None known. classified (HNOC) Supplemental information None.

3. Composition/information on ingredients

Mixtures

| Chemical name | Common name and synonyms | CAS number | % |
|----------------------------|--|------------|----------|
| Aluminium Oxide (Non-Fibro | us) | 1344-28-1 | 70 - 90 |
| Amorphous Silica | Fumed Silica Silica, crystalline free | 7631-86-9 | 2.5 - 10 |
| Barium Sulfate | | 7727-43-7 | 2.5 - 10 |
| Cement, Alumina, Chemicals | 8 | 65997-16-2 | 2.5 - 10 |
| Fumes, Silica | | 69012-64-2 | 2.5 - 10 |
| Titanium Dioxide | | 13463-67-7 | 2.5 - 10 |
| Diiron Trioxide | | 1309-37-1 | 1 - 2.5 |

Category 1A

| Chemical name | Common name and synonyms | CAS number | % |
|--------------------------|--------------------------|------------|-----------|
| Cristobalite | | 14464-46-1 | 0.1 - 2.5 |
| Other components below r | eportable levels | | 2.5 - 10 |

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

| 4. First-aid measures | |
|--|--|
| Inhalation | Move to fresh air. Call a physician if symptoms develop or persist. |
| Skin contact | Wash off with soap and water. Get medical attention if irritation develops and persists. |
| Eye contact | Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists. |
| Ingestion | Rinse mouth. Get medical attention if symptoms occur. |
| Most important symptoms/effects, acute and delayed | Dusts may irritate the respiratory tract, skin and eyes. |
| Indication of immediate medical attention and special treatment needed | Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed. |
| General information | IF exposed or concerned: Get medical advice/attention. |
| 5. Fire-fighting measures | |
| Suitable extinguishing media | Use fire-extinguishing media appropriate for surrounding materials. |
| Unsuitable extinguishing media | Not available. |
| Specific hazards arising from | Not applicable. |

Special protective equipment and precautions for firefighters

the chemical

6. Accidental release measures

Not available.

| Personal precautions, protective equipment and emergency procedures | Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. For personal protection, see section 8 of the SDS. |
|---|---|
| Methods and materials for containment and cleaning up | Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk. |
| | Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water. |
| | Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS. |
| Environmental precautions | Avoid discharge into drains, water courses or onto the ground. |
| 7. Handling and storage | |
| Precautions for safe handling | Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. |
| Conditions for safe storage. | Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible |

Conditions for safe storage, including any incompatibilities Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

| US. OSHA Table Z-1 Limits for | Z-1 Limits for Air Contaminants (29 CFR 1910.1000) | 1000) | | |
|---|--|---------|----------------------|--|
| Components | Type Value | Form | | |
| Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1) | PEL | 5 mg/m3 | Respirable fraction. | |

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

| Components | Туре | Value | Form |
|--|------------|-------------|----------------------|
| | | 15 mg/m3 | Total dust. |
| 3arium Sulfate (CAS 7727-43-7) | PEL | 5 mg/m3 | Respirable fraction. |
| | | 15 mg/m3 | Total dust. |
| Cristobalite (CAS 14464-46-1) | PEL | 0.05 mg/m3 | Respirable dust. |
| Diiron Trioxide (CAS 1309-37-1) | PEL | 10 mg/m3 | Fume. |
| Γitanium Dioxide (CAS 13463-67-7) | PEL | 15 mg/m3 | Total dust. |
| JS. OSHA Table Z-3 (29 CFR 1910.100 Components | 0) Туре | Value | Form |
| Aluminium Oxide | TWA | 5 mg/m3 | Respirable fraction. |
| Non-Fibrous) (CAS 344-28-1) | | ege | |
| | | 15 mg/m3 | Total dust. |
| | | 50 mppcf | Total dust. |
| | | 15 mppcf | Respirable fraction. |
| Amorphous Silica (CAS 7631-86-9) | TWA | 0.8 mg/m3 | |
| , | | 20 mppcf | |
| Barium Sulfate (CAS 7727-43-7) | TWA | 5 mg/m3 | Respirable fraction. |
| | | 15 mg/m3 | Total dust. |
| | | 50 mppcf | Total dust. |
| | | 15 mppcf | Respirable fraction. |
| Cristobalite (CAS 4464-46-1) | TWA | 0.05 mg/m3 | Respirable. |
| | | 1.2 mppcf | Respirable. |
|)iiron Trioxide (CAS 309-37-1) | TWA | 5 mg/m3 | Respirable fraction. |
| | | 15 mg/m3 | Total dust. |
| | | 50 mppcf | Total dust. |
| | | 15 mppcf | Respirable fraction. |
| ⁻ umes, Silica (CAS 9012-64-2) | TWA | 0.8 mg/m3 | |
| | | 20 mppcf | |
| Fitanium Dioxide (CAS I3463-67-7) | TWA | 5 mg/m3 | Respirable fraction. |
| , | | 15 mg/m3 | Total dust. |
| | | 50 mppcf | Total dust. |
| | | 15 mppcf | Respirable fraction. |
| JS. ACGIH Threshold Limit Values | | | |
| Components | Туре | Value | Form |
| Aluminium Oxide Non-Fibrous) (CAS 1344-28-1) | TWA | 1 mg/m3 | Respirable fraction. |
| Barium Sulfate (CAS 7727-43-7) | TWA | 5 mg/m3 | Inhalable fraction. |
| Cristobalite (CAS 14464-46-1) | TWA | 0.025 mg/m3 | Respirable fraction. |
| Diiron Trioxide (CAS 1309-37-1) | TWA | 5 mg/m3 | Respirable fraction. |

| US. ACGIH Threshold Lim Components | Туре | Value | Form |
|---|--|--|--|
| Titanium Dioxide (CAS 13463-67-7) | TWA | 10 mg/m3 | |
| US. NIOSH: Pocket Guide | to Chemical Hazards | | _ |
| Components | Туре | Value | Form |
| Amorphous Silica (CAS 7631-86-9) | TWA | 6 mg/m3 | |
| Barium Sulfate (CAS 7727-43-7) | TWA | 5 mg/m3 | Respirable. |
| | | 10 mg/m3 | Total |
| Cristobalite (CAS 14464-46-1) | TWA | 0.05 mg/m3 | Respirable dust. |
| Diiron Trioxide (CAS 1309-37-1) | TWA | 5 mg/m3 | Dust and fume. |
| Fumes, Silica (CAS 69012-64-2) | TWA | 6 mg/m3 | |
| ological limit values | No biological exposure limits noted | for the ingredient(s). | |
| posure guidelines | Occupational exposure to nuisance should be monitored and controlled | | espirable crystalline silica |
| propriate engineering ntrols | Good general ventilation (typically should be matched to conditions. If or other engineering controls to ma exposure limits have not been estal engineering measures are not suffic Occupational Exposure Limit (OEL) ground, cut, or used in any operation ventilation to keep exposures below | applicable, use process enclosu intain airborne levels below reco blished, maintain airborne levels cient to maintain concentrations), suitable respiratory protection r on which may generate dusts, us | res, local exhaust ventilatior mmended exposure limits. If to an acceptable level. If of dust particulates below the nust be worn. If material is e appropriate local exhaust |
| dividual protection measures Eye/face protection | s, such as personal protective equip Wear safety glasses with side shiel | | |
| | | (3-33). | |
| Skin protection Hand protection | Wear appropriate chemical resistar | nt gloves. | |
| Other | Wear appropriate chemical resistar | nt clothing. Use of an impervious | apron is recommended. |
| Respiratory protection | Use a NIOSH/MSHA approved resp exceeding the exposure limits. | pirator if there is a risk of exposu | re to dust/fume at levels |
| Thermal hazards | Wear appropriate thermal protective | e clothing, when necessary. | |
| | | | |

General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

| Appear | ance |
|--------|------|
|--------|------|

| Physical state | Solid. |
|---|----------------|
| Form | Powder. |
| Color | Not available. |
| Odor | Not available. |
| Odor threshold | Not available. |
| рН | Not available. |
| Melting point/freezing point | Not available. |
| Initial boiling point and boiling range | Not available. |

| Flash point | Not available. |
|--|----------------|
| Evaporation rate | Not available. |
| Flammability (solid, gas) | Not available. |
| Upper/lower flammability or exp | losive limits |
| Flammability limit - lower (%) | Not available. |
| Flammability limit - upper (%) | Not available. |
| Explosive limit - lower (%) | Not available. |
| Explosive limit - upper (%) | Not available. |
| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | Not available. |
| Solubility(ies) | |
| Solubility (water) | Not available. |
| Partition coefficient (n-octanol/water) | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | Not available. |
| Other information | |
| Explosive properties | Not explosive. |
| Oxidizing properties | Not oxidizing. |
| 10. Stability and reactivity | 1 |

| Reactivity | The product is stable and non-reactive under normal conditions of use, storage and transport. |
|---------------------------------------|---|
| Chemical stability | Material is stable under normal conditions. |
| Possibility of hazardous reactions | No dangerous reaction known under conditions of normal use. |
| Conditions to avoid | Contact with incompatible materials. |
| Incompatible materials | Acids. Aluminum. Chlorine. Phosphorus. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure. |
| Hazardous decomposition products | No hazardous decomposition products are known. |

11. Toxicological information

Information on likely routes of exposure

| Inhalation | Dust may irritate respiratory system. Prolonged inhalation may be harmful. | |
|--|--|--|
| Skin contact | Dust or powder may irritate the skin. | |
| Eye contact | Dust may irritate the eyes. | |
| Ingestion | Expected to be a low ingestion hazard. | |
| Symptoms related to the physical, chemical and toxicological characteristics | Dusts may irritate the respiratory tract, skin and eyes. | |
| Information on toxicological effects | | |
| Acute toxicity | Not known. | |

| Acute toxicity | Not known. |
|-----------------------------------|---|
| Skin corrosion/irritation | Prolonged skin contact may cause temporary irritation. |
| Serious eye damage/eye irritation | Direct contact with eyes may cause temporary irritation. |
| Respiratory or skin sensitization | |
| Respiratory sensitization | Not a respiratory sensitizer. |
| Skin sensitization | This product is not expected to cause skin sensitization. |

| Germ cell mutagenicity | No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic. | | |
|--|---|--|--|
| Carcinogenicity | mutagenic or genotoxic. In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled. | | |
| IARC Monographs. Overall | Evaluation of Carcinogenicity | | |
| Amorphous Silica (CAS 7 Cristobalite (CAS 14464- Diiron Trioxide (CAS 130 Fumes, Silica (CAS 6901 Titanium Dioxide (CAS 13 | 631-86-9)3 Not classifiable as to carcinogenicity to humans.46-1)1 Carcinogenic to humans.9-37-1)3 Not classifiable as to carcinogenicity to humans.2-64-2)3 Not classifiable as to carcinogenicity to humans. | | |
| Cristobalite (CAS 14464- | 46-1) Cancer | | |
| US. National Toxicology Pro | gram (NTP) Report on Carcinogens | | |
| Cristobalite (CAS 14464- | 46-1) Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen. | | |
| Reproductive toxicity | This product is not expected to cause reproductive or developmental effects. | | |
| Specific target organ toxicity - single exposure | Not classified. | | |
| Specific target organ toxicity - repeated exposure | Not classified. | | |
| Aspiration hazard | Not an aspiration hazard. | | |
| Chronic effects | Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects. | | |
| 12. Ecological information | | | |
| Ecotoxicity | The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. | | |
| Persistence and degradability | No data is available on the degradability of any ingredients in the mixture. | | |
| Bioaccumulative potential | No data available. | | |
| Mobility in soil | No data available. | | |
| Other adverse effects | No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. | | |
| 13. Disposal consideration | | | |
| - | | | |
| Disposal instructions | This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. | | |
| Hazardous waste code | Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority. | | |
| Waste from residues / unused products | Not available. | | |
| Contaminated packaging | Not available. | | |
| 14. Transport information | | | |

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

| 15. Regulatory information | on | | | |
|---|--|--|--|--------------------------------------|
| US federal regulations | Standard, 29 CFR 1 | | efined by the OSHA Hazard Con ubstances in this product are liste l. | |
| TSCA Section 12(b) Expor | t Notification (40 CFR | 707, Subpt. D) | | |
| Not regulated. | | | | |
| CERCLA Hazardous Subs | tance List (40 CFR 302 | .4) | | |
| Barium Sulfate (CAS 77 | /27-43-7) | Listed. | | |
| SARA 304 Emergency rele | ase notification | | | |
| Not regulated. | | | | |
| OSHA Specifically Regula | • | R 1910.1001-1052) | | |
| Cristobalite (CAS 14464 | 4-46-1) | Cancer lung effects immune syste kidney effects | | |
| Superfund Amendments and F SARA 302 Extremely haza | | 1986 (SARA) | | |
| Not listed. | | | | |
| SARA 311/312 Hazardous chemical | Yes | | | |
| Classified hazard categories | Carcinogenicity | | | |
| SARA 313 (TRI reporting) Chemical name | | CAS number | % by wt. | |
| Aluminium Oxide (Non- | Fibrous) | 1344-28-1 | 70 - 90 | |
| Other federal regulations | , | | | |
| Clean Air Act (CAA) Section | on 112 Hazardous Air F | Pollutants (HAPs) List | | |
| Not regulated. | | | | |
| Clean Air Act (CAA) Section | on 112(r) Accidental Re | elease Prevention (40 C | FR 68.130) | |
| Not regulated. | | | | |
| Safe Drinking Water Act (SDWA) | Not regulated. | | | |
| US state regulations | | | | |
| California Proposition 65 | | | | |
| | his product can expose of California to cause car | you to chemicals includii ncer. For more informatio | ng Titanium Dioxide, which is kno n go to www.P65Warnings.ca.go | own to the State ov. |
| California Proposition | 65 - CRT: Listed date/ | Carcinogenic substanc | e | |
| Quartz (SiO2) (CAS | | Listed: Octob | | |
| Titanium Dioxide (0 | | Listed: Septe | | |
| US. California. Candid subd. (a)) | ate Chemicals List. Sa | fer Consumer Products | Regulations (Cal. Code Regs | , tit. 22, 69502.3, |
| Cristobalite (CAS 1 Titanium Dioxide (C | | | | |
| International Inventories | · | | | |
| Country(s) or region | | | | |
| | Inventory name | | Or | 1 inventory (ves/no)* |
| Australia | Inventory name Australian Inventory | of Chemical Substances | | י inventory (yes/no) * Yes |

| Country(s) or region | Inventory name Or | n inventory (yes/no)* |
|-----------------------------|---|-----------------------|
| Canada | Domestic Substances List (DSL) | Yes |
| Canada | Non-Domestic Substances List (NDSL) | No |
| China | Inventory of Existing Chemical Substances in China (IECSC) | Yes |
| Europe | European Inventory of Existing Commercial Chemical Substances (EINECS) | No |
| Europe | European List of Notified Chemical Substances (ELINCS) | No |
| Japan | Inventory of Existing and New Chemical Substances (ENCS) | No |
| Korea | Existing Chemicals List (ECL) | Yes |
| New Zealand | New Zealand Inventory | Yes |
| Philippines | Philippine Inventory of Chemicals and Chemical Substances (PICCS) | No |
| Taiwan | Taiwan Chemical Substance Inventory (TCSI) | Yes |
| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |
| ** ** / ** ** ** ** ** | | |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

| Issue date Revision date | 09-26-2014 09-03-2019 |
|-----------------------------|---|
| Version # | 03 |
| Disclaimer | This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship. |
| Revision information | This document has undergone significant changes and should be reviewed in its entirety. |