

SAFETY DATA SHEET

1. Identification

Product identifier	ARMORKAST 80AL C ADTECH
Other means of identification	
Brand Code	0467, 001i
Recommended use	For Industrial or Professional Use Only
Recommended restrictions	Avoid dry cutting, blasting, or dust generation.
Manufacturer/Importer/Supplier/I	Distributor information
Manufacturer	
Company name	HarbisonWalker International
Address	1305 Cherrington Parkway, Suite 100
	Moon Township, Pennsylvania 15108 US
Telephone	General Phone: 412-375-6600
Website	www.thinkHWI.com
Emergency phone number	Not available.

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Carcinogenicity
Environmental hazards	Not classified.
OSHA defined hazards	Not classified.

Label elements



Signal word Danger Hazard statement May cause cancer. **Precautionary statement** Obtain special instructions before use. Do not handle until all safety precautions have been read Prevention and understood. Wear protective gloves/protective clothing/eye protection/face protection. Response Wash hands after handling. Store away from incompatible materials. Storage Disposal Dispose of contents/container in accordance with local/regional/national/international regulations. Hazard(s) not otherwise None known. classified (HNOC) Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibro	us)	1344-28-1	70 - 90
Amorphous Silica	Fumed Silica Silica, crystalline free	7631-86-9	2.5 - 10
Barium Sulfate		7727-43-7	2.5 - 10
Cement, Alumina, Chemicals	8	65997-16-2	2.5 - 10
Fumes, Silica		69012-64-2	2.5 - 10
Titanium Dioxide		13463-67-7	2.5 - 10
Diiron Trioxide		1309-37-1	1 - 2.5

Category 1A

Chemical name	Common name and synonyms	CAS number	%
Cristobalite		14464-46-1	0.1 - 2.5
Other components below r	eportable levels		2.5 - 10

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Dusts may irritate the respiratory tract, skin and eyes.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention.
5. Fire-fighting measures	
Suitable extinguishing media	Use fire-extinguishing media appropriate for surrounding materials.
Unsuitable extinguishing media	Not available.
Specific hazards arising from	Not applicable.

Special protective equipment and precautions for firefighters

the chemical

6. Accidental release measures

Not available.

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. Stop the flow of material, if this is without risk.
	Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.
	Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid prolonged exposure. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage.	Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible

Conditions for safe storage, including any incompatibilities Store in tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for	Z-1 Limits for Air Contaminants (29 CFR 1910.1000)	1000)		
Components	Type Value	Form		
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.	

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	Form
		15 mg/m3	Total dust.
3arium Sulfate (CAS 7727-43-7)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Cristobalite (CAS 14464-46-1)	PEL	0.05 mg/m3	Respirable dust.
Diiron Trioxide (CAS 1309-37-1)	PEL	10 mg/m3	Fume.
Γitanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.
JS. OSHA Table Z-3 (29 CFR 1910.100 Components	0) Туре	Value	Form
Aluminium Oxide	TWA	5 mg/m3	Respirable fraction.
Non-Fibrous) (CAS 344-28-1)		ege	
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Amorphous Silica (CAS 7631-86-9)	TWA	0.8 mg/m3	
,		20 mppcf	
Barium Sulfate (CAS 7727-43-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Cristobalite (CAS 4464-46-1)	TWA	0.05 mg/m3	Respirable.
		1.2 mppcf	Respirable.
)iiron Trioxide (CAS 309-37-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
⁻ umes, Silica (CAS 9012-64-2)	TWA	0.8 mg/m3	
		20 mppcf	
Fitanium Dioxide (CAS I3463-67-7)	TWA	5 mg/m3	Respirable fraction.
,		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
JS. ACGIH Threshold Limit Values			
Components	Туре	Value	Form
Aluminium Oxide Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Barium Sulfate (CAS 7727-43-7)	TWA	5 mg/m3	Inhalable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Respirable fraction.

US. ACGIH Threshold Lim Components	Туре	Value	Form
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide	to Chemical Hazards		_
Components	Туре	Value	Form
Amorphous Silica (CAS 7631-86-9)	TWA	6 mg/m3	
Barium Sulfate (CAS 7727-43-7)	TWA	5 mg/m3	Respirable.
		10 mg/m3	Total
Cristobalite (CAS 14464-46-1)	TWA	0.05 mg/m3	Respirable dust.
Diiron Trioxide (CAS 1309-37-1)	TWA	5 mg/m3	Dust and fume.
Fumes, Silica (CAS 69012-64-2)	TWA	6 mg/m3	
ological limit values	No biological exposure limits noted	for the ingredient(s).	
posure guidelines	Occupational exposure to nuisance should be monitored and controlled		espirable crystalline silica
propriate engineering ntrols	Good general ventilation (typically should be matched to conditions. If or other engineering controls to ma exposure limits have not been estal engineering measures are not suffic Occupational Exposure Limit (OEL) ground, cut, or used in any operation ventilation to keep exposures below	applicable, use process enclosu intain airborne levels below reco blished, maintain airborne levels cient to maintain concentrations), suitable respiratory protection r on which may generate dusts, us	res, local exhaust ventilatior mmended exposure limits. If to an acceptable level. If of dust particulates below the nust be worn. If material is e appropriate local exhaust
dividual protection measures Eye/face protection	s, such as personal protective equip Wear safety glasses with side shiel		
		(3-33).	
Skin protection Hand protection	Wear appropriate chemical resistar	nt gloves.	
Other	Wear appropriate chemical resistar	nt clothing. Use of an impervious	apron is recommended.
Respiratory protection	Use a NIOSH/MSHA approved resp exceeding the exposure limits.	pirator if there is a risk of exposu	re to dust/fume at levels
Thermal hazards	Wear appropriate thermal protective	e clothing, when necessary.	

General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appear	ance
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Physical state	Solid.
Form	Powder.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.

Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or exp	losive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
10. Stability and reactivity	1

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Aluminum. Chlorine. Phosphorus. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Dust may irritate respiratory system. Prolonged inhalation may be harmful.	
Skin contact	Dust or powder may irritate the skin.	
Eye contact	Dust may irritate the eyes.	
Ingestion	Expected to be a low ingestion hazard.	
Symptoms related to the physical, chemical and toxicological characteristics	Dusts may irritate the respiratory tract, skin and eyes.	
Information on toxicological effects		
Acute toxicity	Not known.	

Acute toxicity	Not known.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.

Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.		
Carcinogenicity	mutagenic or genotoxic. In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.		
IARC Monographs. Overall	Evaluation of Carcinogenicity		
Amorphous Silica (CAS 7 Cristobalite (CAS 14464- Diiron Trioxide (CAS 130 Fumes, Silica (CAS 6901 Titanium Dioxide (CAS 13	631-86-9)3 Not classifiable as to carcinogenicity to humans.46-1)1 Carcinogenic to humans.9-37-1)3 Not classifiable as to carcinogenicity to humans.2-64-2)3 Not classifiable as to carcinogenicity to humans.		
Cristobalite (CAS 14464-	46-1) Cancer		
US. National Toxicology Pro	gram (NTP) Report on Carcinogens		
Cristobalite (CAS 14464-	46-1) Known To Be Human Carcinogen. Reasonably Anticipated to be a Human Carcinogen.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.		
Specific target organ toxicity - single exposure	Not classified.		
Specific target organ toxicity - repeated exposure	Not classified.		
Aspiration hazard	Not an aspiration hazard.		
Chronic effects	Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.		
12. Ecological information			
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.		
Bioaccumulative potential	No data available.		
Mobility in soil	No data available.		
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		
13. Disposal consideration			
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Disposal instructions	This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.		
Hazardous waste code	Since this product is used in several industries, no Waste Code can be provided by the supplier. The Waste Code should be determined in arrangement with your waste disposal partner or the responsible authority.		
Waste from residues / unused products	Not available.		
Contaminated packaging	Not available.		
14. Transport information			

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

15. Regulatory information	on			
US federal regulations	Standard, 29 CFR 1		efined by the OSHA Hazard Con ubstances in this product are liste l.	
TSCA Section 12(b) Expor	t Notification (40 CFR	707, Subpt. D)		
Not regulated.				
CERCLA Hazardous Subs	tance List (40 CFR 302	.4)		
Barium Sulfate (CAS 77	/27-43-7)	Listed.		
SARA 304 Emergency rele	ase notification			
Not regulated.				
OSHA Specifically Regula	•	R 1910.1001-1052)		
Cristobalite (CAS 14464	4-46-1)	Cancer lung effects immune syste kidney effects		
Superfund Amendments and F SARA 302 Extremely haza		1986 (SARA)		
Not listed.				
SARA 311/312 Hazardous chemical	Yes			
Classified hazard categories	Carcinogenicity			
SARA 313 (TRI reporting) Chemical name		CAS number	% by wt.	
Aluminium Oxide (Non-	Fibrous)	1344-28-1	70 - 90	
Other federal regulations	,			
Clean Air Act (CAA) Section	on 112 Hazardous Air F	Pollutants (HAPs) List		
Not regulated.				
Clean Air Act (CAA) Section	on 112(r) Accidental Re	elease Prevention (40 C	FR 68.130)	
Not regulated.				
Safe Drinking Water Act (SDWA)	Not regulated.			
US state regulations				
California Proposition 65				
	his product can expose of California to cause car	you to chemicals includii ncer. For more informatio	ng Titanium Dioxide, which is kno n go to www.P65Warnings.ca.go	own to the State ov.
California Proposition	65 - CRT: Listed date/	Carcinogenic substanc	e	
Quartz (SiO2) (CAS		Listed: Octob		
Titanium Dioxide (0		Listed: Septe		
US. California. Candid subd. (a))	ate Chemicals List. Sa	fer Consumer Products	Regulations (Cal. Code Regs	, tit. 22, 69502.3,
Cristobalite (CAS 1 Titanium Dioxide (C				
International Inventories	·			
Country(s) or region				
	Inventory name		Or	1 inventory (ves/no)*
Australia	Inventory name Australian Inventory	of Chemical Substances		י inventory (yes/no) * Yes

Country(s) or region	Inventory name Or	n inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
** ** / ** ** ** ** **		

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date Revision date	09-26-2014 09-03-2019
Version #	03
Disclaimer	This information is based on our present knowledge on creation date. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.